## Q.

# How to download or upload project file by using USB disk or SD card?

To download project file from USB disk / SD card to HMI, or upload project file

from HMI to USB disk / SD card, please see the steps below.

Please note that the described methods are not applicable for cMT Series.

## Α.

#### From USB disk / SD card to HMI

Step 1. Insert USB disk or SD card into PC.

Step 2. Launch EasyBuilder, click [Tools] » [Build Data for USB Disk or SD Card

Download].

☆	<u>C</u> ompile	F5
<u>7</u>	On-line Simulation	Ctrl+I
₽	Off-line <u>S</u> imulation	Ctrl+T
鲁	Download	F7
SD	Build Data for USB Disk or SD Card Download	
Ź	Reboot HMI	

**Step 3.** Browser for the directory of the USB disk or SD card, after setting, click [Build].



L.\		В	owse
Use system setting (C	S version 20131106 or later suppor	ts only)	
System setting file location	n;		
c:\		BI	owse
Use user-defined start	up screen		
Startup-screen file locatio	n;		
c:\		В	owse

**Step 4.** If the data is successfully built, a notification message 'creating

successful!' is displayed.

**Step 5.** Insert USB disk or SD card into HMI, the following window will be displayed.



Step 6. Hit [Download], enter HMI download password, and then hit [OK].

Download Settings 🛛 🔀
Password: *****
✓ Download project files □ Download history files
Clear history files
Ok

*Step 7.* Select the directory that saves the project file and then hit [OK].

As shown in the following figure, if the folder that saves the project file is named "emt3000", select the "disk\_a\_1" folder that "emt3000" is in.

Pick a Directory		
FICK a Directory		
Directory:	/usbdisk/disk_a_1	
🛛 🕬 💱 pccarc		
🛛 🔤 🖾 🔤	k	
disk	a 1	
demt	3000	
<b></b>		
	OK (-	Cancel

Step 8. During download, the message: "Downlaod Project Files..." is

displayed.

Download Project Files ...

*Step 9.* After download, HMI will automatically display the project.



### FAQ

#### From HMI to USB disk / SD card

Step 1. Insert USB disk or SD card into HMI, the following window will be

displayed.



*Step 2.* Hit [Upload], enter HMI upload password, and then hit [OK].

Upload Settings	$\times$
Password: *****	
Upload project files	
O Upload history files	
Ok Cancel	

Step 3. Browse for the directory to save the project and then hit [OK].

Pick a Directory			
Directory:	/usbdisk/disk_a_	1	
e∜ pccard e∜ usbdis	k		
disk	a 1		
-			
1	ок	<	Cancel

Step 4. Insert USB disk or SD card into PC.

- Step 5. In [Project folder] » [001], add the file name extension ".exob" or ".xob (for EB8000 use)" to the mt8000 file. For example, mt8000 -> mt8000.exob / mt8000.xob. (The format of the project may differ due to OS version, if only project.exob file is uploaded, you may skip this step.)
- *Step 6.* Launch EasyBuilder, click [Tools] » [Decompile].



Step 7. Select mt8000.exob / mt8000.xob file, click [Decompile]. An \*.emtp /

\*.mtp file will be generated.

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Decompile	
EXOB file name : E:\emt3000\001\mt8000.exob	Browse
Project file name : E:\emt3000\001\mt8000.emtp	Browse
EXOB password : *****	
Stop Decompile	Exit

**Step 8.** Open the \*.emtp / \*.mtp file in EasyBuilder and edit the project.

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